

**DECLARATION OF PERFORMANCE**

DoP ref. no: TCSS631306013



Name of manufacturer	Teco Building Products Wellington Road, Portslade, Brighton, BN41 1DN
Product type	Teco Single Sided Tooth Plate Connectors 63mm
Intended use	Structural connection of overlapping timber to timber or steel to timber members.
System of AVCP	2+
Harmonised standard	<b>EN 14545:2008</b>

Teco is an ISO9001 registered firm audited by QMS International plc.  
 Structural Consultants C4Ci Ltd.  
 Factory Production Control assessed and audited by BM TRADA CE Scheme for Construction Products Notified Body No.1224  
 Certificate Number: 1224-CPR-0335  
 Where appropriate, tested by CERAM Research Ltd Notification Body No.1289

**Type C7 acc. to EN 912:2011**

**Material:** Grade DX51D Mild Steel to EN 10346

<u>Product Code</u>	<u>Diameter (d<sub>c</sub>)</u>	<u>Bolt Size</u>
TCSS 63	63mm	M12
TCSS 63M10	63mm	M10
TCSS 63M16	63mm	M16



<b>Declared Performance</b>	<i>Performance</i>	<i>Harmonised technical specification</i>
<i>Essential characteristics</i>		
<b>Mechanical strength</b>	Characteristic load bearing capacity: $R_{c,k} = 9000N$ (acc. to EN13271 eq 6) (Note - An additional load bearing capacity $R_{b,0,k}$ may be calculated for the bolt in accordance with EN1995-1-1)	<b>EN 14545:2008</b>
<b>Mechanical stiffness</b>	Slip modulus: $k_s = 6615N/mm$ (acc. to EN13271 eq 8 using $\rho_k = 350kg/m^3 = C24$ timber)	
<b>Durability</b>	Z275 Hot dip zinc coating (Service Class 2 acc. to EN1995-1-1)	

The performance of the product identified is in conformity with the declared performance. This declaration of performance is issued under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Rhonda Backwell  
Director

01/07/2013 Brighton